

Open Top plastic drum/ barrel Capacity : 30 Litter

The 30-liter open-top plastic drum crafted by, Sunder Plast Pvt Ltd stands as a masterpiece of industrial ingenuity. It is the crowning achievement of Pakistan leading manufacturer, Purpose built to meet the diverse and demanding needs of various industry. This exceptional drum comes in tow distinct variants to cater to various preferences and applications. The first variant features a convenient lifting handle, making it a breeze to transport and manoeuvre, even when fully loaded. The second variant, while lacking a built in lifting handle, is thoughtfully designed with grooves that facilitate easy lifting. In sitting to its ergonomic design this drum offers the flexibility of choice between a robust Galvanised iron ring and durable plastic ring. This adaptability ensures that the drum meets the specific requirements of your liquid storage and handling needs.

Technical Specifications.

Mold Cavity	No. 10
Product Code	SP-050010
Product Weight	1.5 KGS 1.6 KGS +/- 50gm
Cap weight	350gm +/-50gm
Minimum Wall Thickness	1.5 mm 1.6 mm

Dimensions

Height	546 mm +/-5 mm
Width	304.5 mm +/-5 mm
Cap	Balck
Lifting Handle	with or without both variant available

Capacity Colour

Brimful 32 Litre	Standard Blue/on customer demand
Normal 30 Litre	
Open top drum	weight 1.5 kg plus/minus 50g
Cap weight	350 gm plus/minus 50g
Ring	Galvanised iron ring/ plastic ring both availab

Raw Material

High Molecular Weight High Density Polyethylene (HM-HDPE)
 Density = 0.940 - 0.960 g/cm³
 Melt Flow Index (190°C, Load 21.6 Kgs) = 1.5 - 12 g/ 10 min.

Test Results

Leak Test	with rubber seal
Drop Test	1.2 Meter (-18° c) 2.5 Meter, Ambient Temp

