

Open Top plastic drum/ barrel Capacity: 60 Litter

The 60-liter open top drum from Sunder Plast Pvt Ltd is a testament to industrial ingenuity and a benchmark of excellence in the realm of liquid storage. As the pinnacle achievement of Pakistan's leading manufacturer, it has been meticulously crafted to meet the intricate demands of a wide array of industries. This exceptional drum offers two distinct configurations, each meticulously tailored to cater to various preferences and applications. The first variant boasts a conveniently integrated lifting handle, ensuring ease of transport, even when fully laden. The second variant although lacking an embedded lifting handle, showcases a thoughtful design with purposeful grooves that simplify the lifting process. Beyond its ergonomic design, this drum provides the flexibility of choice between a robust galvanised iron ring and durable plastic ring. This adaptability guarantees that the aligned precisely with your specific liquid storage and handling requirements, empowering you to select the perfect option for your needs. Moreover its noteworthy that our 60 liter open top drum is available in a food grade and industrial grade variant as well.

Technical Specifications.

Mold Cavity No. 12 Product Code SP-050012

Product Weight 2.3 KGS 2.5 KGS +/- 50gm

Cap weight 475 gm +/-50gm

seal-clamping ring 700 gm

Dimensions

Height 790 mm +/-5 mm **Width** 498 mm +/-5 mm

Cap Balck / white for food grade

Lifting Handle with or without both variant available

Capacity Colour

Brimful 65 Litre Standard Blue/on customer demand

Normal 60 Litre

Industrial/food grade. Both variant available

Ring Galvanised iron ring/ plastic ring both available

Raw Material

High Molecular Weight High Density Polyethylene (HM-HDPE)

Density = $0.940 - 0.960 \text{ g/cm}^{-3}$

Melt Flow Index (190°c, Load 21.6 Kgs) = 1.5 - 12 g/ 10 min.

Test Results

Leak Test with rubber seal

Drop Test 1.2 Meter (-18° c) 2.5 Meter, Ambient Temp



