

## Open Top Food Grade plastic drum/ barrel Capacity : 120 Litter

Presenting the 120-liter open top drum/barrel from Sunder Plast Pvt Ltd, a proud creation that stands as the epitome of versatile packaging solutions tailored for both industrial and food-grade applications. For our food-grade sector, we employ 100% food-grade materials, showcasing our unwavering dedication to meeting the diverse needs of the food industry. The 120-liter open-top drum has proven its reliability in cold storage facilities, demonstrating exceptional stacking capabilities. Whether tasked with housing hot pulp or the golden richness of desi ghee, it performs admirably in a wide temperature range, from sub-zero conditions to temperatures below 100 degrees centigrade. In essence, Sunder Plast Pvt Ltd's 120-liter open top drum transcends being merely a container; it is a symbol of our commitment to innovation and excellence. Catering to the exacting standards of both industrial and food-grade sectors, our drum ensures the secure containment of your precious materials, reflecting our dedication to securing and preserving what matters most to you.

### Technical Specifications.

**Mold Cavity** No. 13  
**Product Code** SP-050013  
**Product Weight** 4.5 KGS, 4.4 KGS +/- 100gm  
**Cap weight** 810 gm +/-50gm  
 seal-clamping ring 700 gm

#### Dimensions

**Height** 812 mm +/-5 mm  
**Width** 482.6 mm +/-5 mm  
**Cap** food grade

#### Colour

Brimful 125 Litre Food Grade  
 Normal 120 Litre  
 Ring Galvanised iron ring/ plastic ring both available

#### Raw Material

High Molecular Weight High Density Polyethylene (HM-HDPE)  
 Density = 0.940 - 0.960 g/cm<sup>3</sup>  
 Melt Flow Index (190°C, Load 21.6 Kgs) = 1.5 - 12 g/ 10 min.

#### Test Results

**Leak Test** with rubber seal  
**Drop Test** 1.2 Meter (-18° c) 2.5 Meter, Ambient Temp

