

Open Top Food Grade plastic drum/ barrel

Capacity : 30 Litter

Introducing the 30-liter open-top plastic drum, a testament to innovation by Sunder Plast Pvt Ltd, the foremost manufacturer in Pakistan. Crafted with precision, this drum is tailored to meet the dynamic demands of diverse industries, representing the pinnacle of industrial ingenuity. Available in two distinct variants, each designed with meticulous attention to detail, this exceptional drum is a versatile solution for various preferences and applications. The first variant boasts a user-friendly lifting handle, enhancing ease of transport and manoeuvrability, even when fully loaded. On the other hand, the second variant, although without a built-in lifting handle, features intelligently designed grooves that facilitate effortless lifting. In addition to its ergonomic design, this drum offers the flexibility of choice between a robust Galvanized iron ring and a durable plastic ring. This adaptability ensures that the drum aligns perfectly with the specific requirements of your liquid storage and handling needs, providing a customizable solution to meet diverse industry demands. Trust in the quality and reliability of the 30-liter open-top plastic drum by Sunder Plast Pvt Ltd – a masterpiece designed to elevate your industrial processes and exceed expectations.

Technical Specifications.

Mold Cavity	No. 10
Product Code	SP-050010
Product Weight	1.5 KGS 1.6 KGS +/- 50gm
Cap weight	350gm +/-50gm
Minimum Wall Thickness	1.5 mm 1.6 mm
Dimensions	
Height	546 mm +/-5 mm
Width	304.5 mm +/-5 mm
Cap	Balck
Lifting Handle	with or without both variant available
Capacity	Colour
Brimful 32 Litre	Food grade
Normal 30 Litre	
Open top drum	weight 1.5 kg plus/minus 50g
Cap weight	350 gm plus/minus 50g
Ring	Galvanised iron ring/ plastic ring both available

Raw Material

High Molecular Weight High Density Polyethylene (HM-HDPE)
 Density = 0.940 - 0.960 g/cm³
 Melt Flow Index (190°C, Load 21.6 Kgs) = 1.5 - 12 g/ 10 min.

Test Results

Leak Test	with rubber seal
Drop Test	1.2 Meter (-18° c) 2.5 Meter, Ambient Temp

