

Open Top Food Grade plastic drum/ barrel Capacity: 60 Litter

Introducing the 60-liter open top drum from Sunder Plast Pvt Ltd, a pinnacle of industrial innovation and a symbol of excellence in liquid storage. Crafted with precision by Pakistan's foremost manufacturer, this drum stands as a testament to meticulous design, addressing the intricate demands of diverse industries. Designed with versatility in mind, this exceptional drum offers two distinct configurations to cater to various preferences and applications. The first variant features a seamlessly integrated lifting handle, ensuring effortless transport even when fully laden. The second variant, although without an embedded handle, exhibits a thoughtful design with purposeful grooves, simplifying the lifting process. Beyond its ergonomic features, the drum provides flexibility with a choice between a robust galvanized iron ring and a durable plastic ring. This adaptability ensures alignment with your specific liquid storage and handling requirements, empowering you to choose the perfect option for your needs. Noteworthy is the availability of our 60-liter open top drum in both food grade and industrial grade variants. This distinction underlines our commitment to meeting the highest standards of safety and quality, making it ideal for applications where adherence to food-grade regulations is paramount. Whether you are in the food industry or require industrial-grade performance, our open top drum is engineered to deliver reliability, durability, and compliance with your specific requirements. Choose Sunder Plast Pvt Ltd for a solution that combines functionality, adaptability, and the highest standards of safety in liquid storage.

Technical Specifications.

Mold Cavity No. 12 SP-050012 **Product Code**

Product Weight 2.3 KGS 2.5 KGS +/- 50gm

475 gm +/-50gm Cap weight

seal-clamping ring 700 gm

Dimensions

Height 615 mm +/-5 mm 400 mm +/-5 mm Width Cap

Balck / white for food grade

Lifting Handle with or without both variant available

Capacity

Brimful 65 Litre Standard Blue/on customer demand

Normal 60 Litre

Industrial/food grade. Both variant available

Galvanised iron ring/ plastic ring both available Ring

Raw Material

High Molecular Weight High Density Polyethylene (HM-HDPE)

Density = $0.940 - 0.960 \text{ g/cm}^{-3}$

Melt Flow Index (190°c, Load 21.6 Kgs) = 1.5 - 12 g/ 10 min.

Test Results

with rubber seal Leak Test

1.2 Meter (-18° c) 2.5 Meter, Ambient Temp **Drop Test**

